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**Multifunctional Bioactive Glass and Glass-Ceramic Biomaterials with
Antibacterial Properties for Repair and Regeneration of Bone Tissue**

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23 **Abstract**

24 Bioactive glasses (BGs) and related glass-ceramic biomaterials have been used in
25 bone tissue repair for over 30 years. Previous work in this field was comprehensively
26 reviewed including by their inventor Larry Hench, and the key features and properties
27 of BGs are well understood. More recently, attention has focused on their
28 modification to further enhance the osteogenic behaviour, or further compositional
29 changes that may introduce additional properties such as antimicrobial activity.
30 Evidence is emerging that BGs and related glass-ceramics may be modified in such a
31 way as to simultaneously introduce more than one desirable property. The aim of this
32 review is therefore to consider the evidence that these more recent inorganic
33 modifications to glass and glass-ceramic biomaterials are effective, and whether or
34 not these new compositions represent sufficiently versatile systems to underpin the
35 development of a new generation of truly multifunctional biomaterials to address
36 pressing clinical needs in orthopaedic and dental surgery. Indeed, a number of
37 classical glass compositions exhibited antimicrobial activity, however the structural
38 design and the addition of specific ions, i.e. Ag^+ , Cu^+ , and Sr^{2+} , increased the
39 antimicrobial activity.

40

41

42 **1. Introduction**

43 Multiple degenerative and inflammatory joint and bone diseases affect millions of
44 people worldwide. In fact, in 2007 the Bone and Joint Decade's association predicted
45 that the percentage of people over 50 years of age affected by bone diseases will
46 double by 2020 [1, 2]. The huge increase in joint and bone implant surgeries parallels
47 that of medical-device associated infections (MDAIs) [3-7]. Bacterial infections
48 associated with contamination of implanted medical devices are a critical
49 complication that often leads to the failure of the implant with significant impact
50 concerning public health in developed countries [8-10]. Moreover, the management of
51 MDAIs often requires the need for surgical intervention or/and prolonged usage of
52 intravenous or oral antibiotic therapies leading to bone loss and significant morbidity
53 resulting in severe limitations to the patients regarding normal life and wellbeing [7,
54 11, 12].

55 To summarise, there is now a pressing clinical need to develop innovative
56 biomaterials or device surfaces that provide the dual functionality of both: bone tissue
57 regeneration and inhibition of pathogenic microorganisms. Such a technology would
58 contribute significantly to a surgical solution to the problem of increasing infection
59 rates in the most vulnerable patient groups. Extensive research have led to the
60 development of bioactive glasses (BGs) and related glass-ceramics with excellent
61 biocompatibility and bioactivity [2, 13-20]. However, clinical applications have so far
62 been limited to what bone bonding and integration concerns. Their range of uses can
63 be extended significantly by a better understanding of the structural role of each

component in the glass, allowing intelligent design of the glass and glass-ceramics and thus introducing multifunctionality.

The purpose of this review is to determine whether or not BGs and related glass-ceramic biomaterials have the potential to provide the first generation of multifunctional biomaterials for the manufacture of advanced medical devices for bone surgery in orthopaedic and dental surgery. In addition, the authors will consider how inorganic modifications to glass and glass-ceramics can be used to introduce greater multifunctionality by enhancing antibacterial properties and to create a new generation of versatile, multifunctional materials for biomedical applications.

2. Bioactive glass and glass-ceramic biomaterials

Since 1969, Hench [21] and their co-workers were largely responsible for the development of bioactive glasses (BGs) and study their bone bonding properties. Later, the work in this field was comprehensively reviewed by Rees Rawlings [22] in 1993, which included a description of the key features and properties of BGs and their glass-ceramics derivatives. In this framework, remarkable developments in the glass and glass-ceramic biomaterials for bone and joint repair and replacement have been made in the last 5 decades. It began with the development of a “bioinert” material, only aiming to minimise the scar tissue formation at the surface of the host tissue. Then, after extensive research it evolved to a BG concept, such as Bioglass® 45S5 with extraordinary interfacial bond properties between implants and bone [23]. Later, a third generation of biomaterials that aiming functional properties such as enhanced cell proliferation and osteogenic properties or even more recently the antibacterial activity, either by inorganic modifications and/or by intelligent design of the glass and

glass-ceramics [1, 16, 18, 21, 24-29]. BGs and in particular the mechanisms responsible for their behaviour in the body have been reviewed extensively by some of the leading figures in the field [30-32]. Their sections on BG science were comprehensive and the subject is therefore only covered briefly here. However, relatively little attention has been paid to the development of antimicrobial glasses, and this is therefore reviewed in far more detail in Section 3, as well as their mechanisms of action in Section 4.

Glass biomaterials can predominantly be fabricated either by the traditional melt-quench or sol-gel processes, where a number of simple compounds are able to mix and solidify as a glass [33-36]. The glass structure is composed of network formers (e.g. Si^{4+} , B^{3+} and P^{3+}), usually silica, which contributes to the network formation containing either intermediate oxides (e.g. Al^{3+} , Zn^{2+} , Mg^{2+}) and/or network modifiers (e.g. Sr^{2+} , Ca^{2+} , Na^{+}). Intermediate oxides, depending on the composition of the glass, may play a network or disrupting function, while network modifiers disrupt the network and produce non-bridging oxygen ions.

A second step of controlled heat treatment is necessary to obtain glass crystallisation forming glass-ceramics [37, 38]. This second heat treatment that leads to crystallisation involves two stages, first a nucleation and then a crystal growth stage, which promote the re-arrangement of the glass structures generating a well-ordered and crystalline structure. Crystallisation can also be a key factor for the fabrication of multifunctional glass-ceramics, modulating their resorbability, cytotoxicity and bioactivity [20, 39-42]. However, not all glasses are able to undergo a controlled heat treatment and form glass-ceramics either because they are already too stable or too unstable and difficult to have a controlled heat treatment. Therefore, glasses and

112 glass-ceramics possess the same building units just arranged in many different
113 patterns, which leads to different final properties. The work in this field was
114 comprehensively revised by Hench *et al.* [21, 43], Rawlings *et al.* [22] and Julian
115 Jones [30].

116 Silicate glasses, the most used BGs, are well studied to form of a bone-like
117 hydroxyapatite (HA) layer that is fundamental for a strong interfacial bond between
118 the device and bone [21, 23]. The mechanism of bioactivity and bone bonding has
119 been extensively studied *in vitro* (immersion in SBF) and *in vivo*, mainly for 45S5
120 bioglass® and was discussed elsewhere [44, 45]. Thus, the bonding ability of glass
121 and glass-ceramics relies in the degradation process of the biomaterials and
122 subsequent formation of a HA layer on their surface, which mimics the mineral bone
123 composition, bonding firmly with living bone tissue. Briefly the process follows the
124 succeeding steps, (1) dissolution of ions from the glass into the medium, (2) reaction
125 of dissolved Ca^{2+} and $(\text{PO}_4)^{3-}$ from the media and consequent precipitation of
126 amorphous calcium phosphate (ACP) layer, (3) the pH unbalance and increased
127 dissolution of ions supports the growth of ACP, and (4) ACP layer incorporates $(\text{OH})^-$
128 and $(\text{CO}_3)^{2-}$ from the media and crystallises as HA layer. Figure 1 shows a schematic
129 of the steps involved in the formation of HA, as well as SEM micrographs of HA
130 structures formed on the surface of glass particles after immersion of SBF.

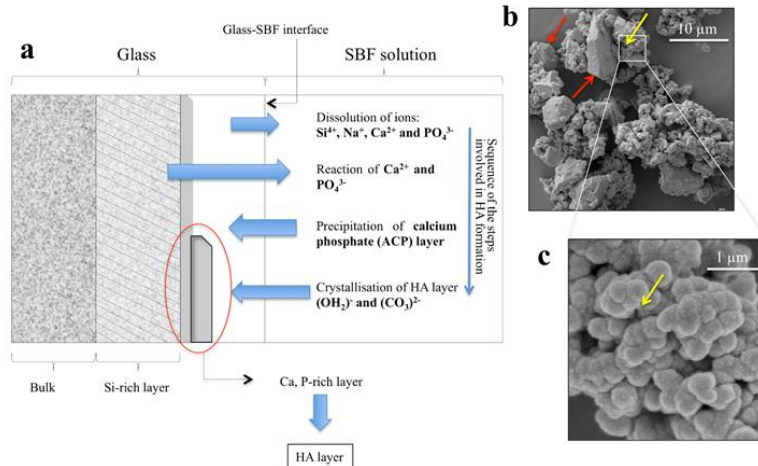


Figure 1 - (a) Schematic view of the steps involved in the formation of a HA layer. (b) SEM micrographs of BG particles after immersion in SBF showing the apatite-like structures formed at their surface (5000x magnification); (c) detail of apatite-like surface layer (100000x magnification). The red arrows indicate the glass particles and yellow arrows indicate the formed apatite-like structures.

The silicate-based glasses and glass-ceramics are commonly associated with slow degradation rates and incomplete conversion to HA. This might result in a mismatch of the degradation rate with the rate of new tissue formation and the presence of long-term unconverted glass and glass-ceramics in the human body [45-48]. More recently, borate- and borosilicate-based glasses have been used with great potential to overcome the drawbacks of the silicate-based glasses [48-50]. Due to their lower chemical durability, borate and borosilicate bioactive (BBGs) glasses present increased biodegradation and more complete conversion to HA. BBGs offer a more controlled dissolution rate that triggers a range of biological responses required for the final biomaterial [51]. Furthermore, boron is associated with bone healing, stimulating bone formation and with the increase in bone resistance to fractures [52-54]. Thereby, the compositional flexibility is at most importance while designing

glasses or glass-ceramics. A number of parameters might influence the design of the BGs. As already been shown a controlled release of ions promotes HA formation leading to an osteointegration, while stimulating osteogenic functions of the surrounding cells [52, 55]. For instance, Maeno *et al* and Santocildes-Romero *et al* [56, 57] showed that ions such as Ca^{2+} and Sr^{2+} influenced both HA deposition and osteogenic behaviour of cells [56, 57]. In fact, Santocildes-Romero *et al.* [57] reported a strong evidence for upregulation of key genes as a mechanism for osteoconductivity or osseointegration in both conventional 45S5 and Sr-substituted BGs, which supported previously postulated theories for bioactivity of glasses. Specific trace amount of component ions (e.g. Ag^+ , Cu^+ , Mg^{2+} , Ca^{2+} , Sr^{2+} and Zn^{2+}) incorporated and released in a controlled manner can trigger a range of different biological responses, such as bioactivity, osteogenic activity or/and antimicrobial activity [26, 55, 58-60].

Another important issue to consider while designing glass and glass-ceramic formulation are the external local environment generated by the degradation of the biomaterials that might be too harsh for the host tissue. Often, glasses are associated to a certain degree of cytotoxicity, which can potentially affect host cell viability in areas surrounding the medical device [20, 39]. For instance, large increases of pH can induce adverse tissue responses, while the high local osmolarity variations can produce an unbalanced cellular response. Bakry *et al.* [61] showed that some the reported cytotoxic effects of 45S5 bioglass[®] were associated with the initially acidity of the local environment. In these cases it might be beneficial to use heat treatments in order to induce crystallisation of the glass phase forming a more-stable glass-ceramic, with a better controlled degradation rate [20, 37, 40, 41]. Hurrell-Gillingham *et al.* [41] investigated the effects of devitrification of glass-ionomer cements from SiO_2 -

Al₂O₃-P₂O₅-CaO-CaF₂ system onto a glass-ceramic improving its *in vitro* biocompatibility. More recently, Fernandes et al. [20] also demonstrated that a controlled crystallisation of BBGs might be used to improve the biocompatibility of these glass-ceramic systems.

Glass and glass-ceramics are specific ion-containing matrices that lately are being more often investigated not only for bone repair, but for the prevention and treatment of bone infections. As described above, they have excellent bioactive properties, strongly bonding to bone tissue through complex reactions [21] with good biocompatibility and great osteoinductive and osteoconductive properties [21, 23, 44, 62]. They have been used in the form of particles, porous or dense scaffolds for orthopaedic surgery and dentistry for bone repairing [23, 30, 63]. As a matter of fact, different inorganic modifications have been introduced by several researchers in order to achieve glass and glass-ceramics (Figure 2) endowed with antibacterial properties, resulting either in intrinsic and/or enhanced antibacterial activity. Those biomaterials can be applied through a diversity of final forms depending on their application in the body. As shown in Figure 2a, glasses can either be designed with inorganic species into the bulk glass network or surface modified after glass formation. Moreover, different heating and cooling rates can be used to induce a phase separation, which can create groups of specific ionic components to be released at different rates, tuning biological response. On the other hand, glasses can be submitted to controlled thermal treatments, resulting in to a glass-ceramic (Figure 2b). Different properties can be obtained either by inducing the formation of crystalline phases in a glass matrix or by the formation of a residual glass in to the glass-ceramic matrix providing different releasing profiles, and modulating the bioactive and antimicrobial properties of the glass-ceramics

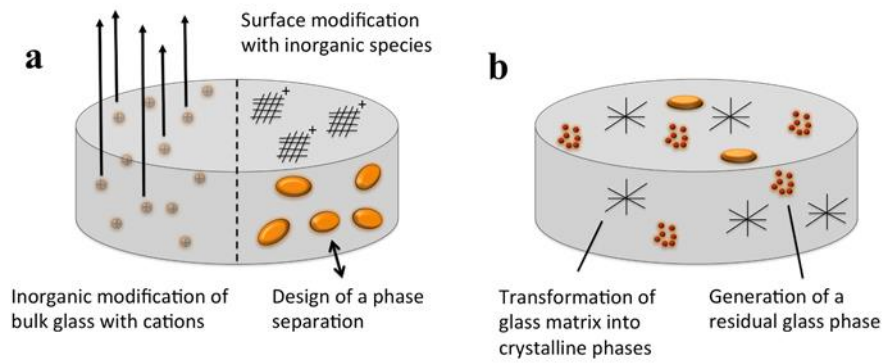


Figure 2 - Potential routes to enhance the antimicrobial properties of a) BGs and b) glass-ceramics via crystallisation of the glass phase.

The following section will review the different glass and glass-ceramics currently proposed to reduce the risk of infection in bone and joint surgery, as well as the potential for these materials to be used to treat deep bone infections themselves.

3. Antimicrobial glass compositions and modifications

While there is undoubtedly a growing clinical need for antimicrobial devices, the regulatory environment makes it increasingly difficult to bring simple drug-device combinations to the market. Major pharmaceutical companies with the potential to make progress are also struggling to justify the development of antibiotics of last resort from an economic standpoint. The Food and Drug Administration (FDA) is approving increasingly fewer antibiotics. Statistical analysis performed by the Center for Disease Dynamics, Economics & Policy (CDDEP) highlighted that only six antibiotics were approved in the period between 2010 and 2014, 10 fewer than in the four-year period between 1983 and 1987. Actually, many of the drugs approved by FDA in the 1980s and 1990s have since been taken off the market for a variety of reasons, including: safety, efficacy or reduced of profitability [64]. Additionally,

218 antibiotics are not an ideal solution due to challenges in reaching the target organisms,
219 especially when these become associated with a medical device [10, 65, 66]. Local
220 and/or preventive treatments may therefore be a superior approach to deal with
221 bacterial infections. Different methods of loading antibiotic into medical devices are
222 been used for local application of antibiotic although manufactures are focusing their
223 efforts to improve existing active ingredients instead of developing new compounds.
224 Rahaman *et al.* have summarised part of the field, but they limited their review to a
225 narrow range of papers and did not consider more detailed or complex aspects of
226 glass design and structure properties relationships [67].

227 Glass and glass-ceramic biomaterials have been studied for more than 50 years
228 resulting in the development of hundreds of different formulations. The controlled
229 design or/and modification of the glass and glass-ceramics is the key factor to impart
230 a suitable multifunctionality to the medical device [21, 26, 29, 68-70]. They are
231 design to have suitable osteointegration and have been demonstrating antibacterial
232 activity when specifically assessed [26, 71-74]. Allan *et al.* [71] tested with success
233 the use of 45S5 bioglass[®] to inhibit several oral bacteria (including *Streptococcus*
234 *sanguis*, *Streptococcus mutans* and *Actinomyces viscosus*) while repairing periodontal
235 defects. This antibacterial activity has been generally attributed to the release of ions
236 to the reaction media and their effect in the local physiological environment (e.g. pH,
237 osmolarity). Zhang *et al.* [72] have demonstrated that BGs without any special
238 bactericidal components exhibited antibacterial activity towards a large selection of
239 bacteria in a concentration-dependent manner. The authors correlated this activity
240 with the increase of pH and the concentration of alkali ions. In this study the glass
241 S53P4 inhibited the proliferation of all the tested bacteria, e.g. *Escherichia coli*,
242 *Pseudomonas aeruginosa*, *Moraxella catarrhalis*, *Enterococcus faecalis*,

243 *Staphylococcus epidermidis*. Moya *et al.* [75, 76] studied borosilicate glasses (SiO_2 –
244 Na_2O – CaO – B_2O_3 system) with a high content of calcium oxide and found that Ca^{2+}
245 concentration is related with the biocidal activity against Gram-positive, and Gram-
246 negative bacteria. Several other authors also related the antibacterial effect of glass
247 biomaterials with pH and ion concentrations [73, 77, 78]. This type of activity (based
248 on intrinsic antibacterial properties) mainly relies on the degradation of the network
249 and the leaching of species of the surrounding environment. Therefore, it is of most
250 importance to fully understand the mechanisms of glass structure formation and their
251 effect on degradation (Figure 2) to specifically design glasses towards the final
252 application.

253 Several pathogenic microorganisms (predominantly *Staphylococcus aureus*, *S.*
254 *epidermidis*, *E. coli* and *P. aeruginosa*) have been identified at the site of
255 approximately 90% of all implants, and many of these microorganisms present
256 resistance to antibiotics [9, 79, 80]. The critical complications of bacterial
257 contamination are mostly related with the adhesion of bacteria to the medical device,
258 which produce an hydrated extracellular matrix (ECM) generating biofilms [81-83].
259 These multifaceted structure made from microorganisms and ECM is capable of
260 resisting antibiotics and antibacterial agents, and are at the root of many persistent and
261 chronic bacterial infections [84]. Intrinsic glasses and glass-ceramics have been found
262 to be effective against bacteria sessile communities that are at the root of many
263 persistent and chronic infections. Allan *et al.* [85] showed that 45S5 bioglass®
264 significantly lowered the viability of biofilms of *S. sanguis* when compared with an
265 inert glass control. While, Batalu *et al.* [78] reported that although MgB_2 nano or
266 micropowders did not affected the *S. aureus* biofilm formation, it strongly inhibited *E.*

coli adhesion and viability. Once again, the authors related the activity mainly with pH and the release of boron derivatives.

The intrinsic activity of glass and glass-ceramics is rarely highly specific and uniquely oriented towards prokaryotic cells. However, antibacterial glass and glass-ceramics can be developed by the simple incorporation of specific ions (e.g. Ag^+ , Ce^{3+} , Cu^+ , Zn^{2+} , Sr^{2+}) with known antibacterial activity. These ions can either be incorporated into the bulk network of the glasses or at the surface (Figure 2). Within the last few years, a number of glasses and glass-ceramics have been studied specially for their antibacterial properties [59, 77, 86, 87]. The majority of the studies were carried out with silver doped glasses. For instance, Bellantone *et al.* [86] and Ahmed *et al.* [77] demonstrated that silver doped glasses present not only bacteriostatic, but they also caused a rapid bactericidal action against *E. coli*, *P. aeruginosa*, and *S. aureus*. Bellantone *et al.* [86] prepared their silica-based silver containing glass via an acid-catalysed sol-gel route and observed that the dissolution profiles of Ag^+ from the glasses were consistent with silver accumulation by the bacteria. While, Ahmed *et al.* [77] prepared phosphate-based silver containing glasses by melt-quenching and verified that the increase on antibacterial activity matched the increase in silver content in the glass formulation.

Several ions referred as antibacterial agents were also studied. Brauer *et al.* [88] developed melt-derived BGs of calcium substituted with strontium and tested it as a strontium-releasing injectable bone cement. They demonstrated the antibacterial activity against *S. aureus* and *S. faecalis* for the treatment of osteoporosis-related vertebral compression fracture. Whereas, Mulligan *et al.* [87] used copper doped glasses to eliminate *S. sanguis* biofilm found in the oral cavity. They prepared

phosphate-based glasses doped with increasing amounts of copper by melt-quenching with the capacity to decrease the viability of *S. sanguis* biofilm. However, after a time period it returned to levels similar to those of the controls. Neel *et al.* [89] also prepared phosphate-based glasses containing copper in the final form of fibres. Those fibres were capable to reduce the number of viable *S. epidermidis* attached to the fibres and in the surrounding environment. Another well know metal, Zinc, was incorporated into silica-nanoparticles prepared by sol-gel showing well defined antimicrobial activity. Halevas *et al.* [90] tested different concentration of incorporated zinc against *S. aureus*, *Bacillus subtilis*, *Bacillus cereus*, *E. coli*, *P. aeruginosa*, *Xanthomonas campestris* exhibiting higher activity for higher concentrations. There are other ions, such as cerium and galium that were also tested for antibacterial properties. Goh *et al.* [59] have tested cerium doped glasses for their antibacterial properties. They reported significant improvements regarding the antibacterial activity against *E. coli* of silica-based glasses with 5 mol% of Ce or higher. Valappil *et al.* [91] tested phosphate-based glasses doped with gallium and silver to study their combined action. They showed that the simultaneous release of Ag^+ and Ga^{3+} from the glass reduced *Porphyromonas gingivalis* biofilm growth with a maximum effect after 168 h.

The composition of the glass is the essence of the antibacterial properties discussed in the paper. Modulating the release rate of ions and, consequently, the osmolarity and pH at the reaction site are at the centre of the reported activity. However, there are other features such as particle size, porosity and morphology that can alter the potency of these biomaterials. It has been found that BGs release rates are directly influenced by surface area. The release of biologically relevant levels of soluble ionic depends on the particle size [92]. Mortazavi *et al.* [93] assessed the antibacterial effect

of BG nanoparticles obtained by sol-gel reporting that the antibacterial activity was caused by a synergetic effect of a high calcium concentration and an alkaline pH, which might have been modulated by the reduction of particle size (20 to 90 nm). Glass composition 58S showed antibacterial activity against *E. coli*, *P. aeruginosa*, and *S. aureus* while 63S exhibit activity only against *E. coli*, *S. aureus* and 72S didn't show any activity.

The level of ions release is directly associated to the roughness of the surface. The higher the roughness, the wider the surface area and therefore higher the release rate. Similarly, higher the porosity of the BGs, higher the surface area, which modulates the release of ions. Some other studies reported the influence of particle size and morphology of glass and glass-ceramics [72, 94]. For instance, Waltimo *et al.* [94] studied $\text{SiO}_2\text{-Na}_2\text{O-CaO-P}_2\text{O}_5$ nano BGs and the influence of their specific surface area in the release of ions and antibacterial activity. They reported that the increase of surface area induces a faster dissolution of alkaline species to the medium, increasing the pH of the medium, and therefore the antibacterial activity. The physico-chemical factors such as roughness and porosity can also influence bacteria adhesion and therefore influencing biofilm formation. The irregularities of the material surfaces normally promote bacterial adhesion, leading to biofilm accumulation whereas a smooth surface do not favour bacterial adhesion and biofilm formation [6].

The bulk materials that exert an antibacterial action in the absence of modifications can generally be described as intrinsically antibacterial. They are designed specifically to present bone integration properties, however, while not being designed as antibacterial materials they can present such activity. Whereas, enhanced glass and glass-ceramics differ from the intrinsic ones because they either have one or more

340 ionic species intentionally incorporated as antibacterial agents, or are loaded with
341 bactericidal substances or coated with active functional molecules to impart a
342 functional antibacterial activity. Table 1 summarises substituted BGs or glass-
343 ceramics that present antibacterial activity correlating them with their active
344 components.

345 Table 1 - Examples of BGs or glass-ceramic biomaterials that present antibacterial
346 activity and the correlation with the factors and components responsible for that
347 activity

| Active factor | Glass system | Organisms | | Ref |
|------------------------------------|---|--|-------------------------------|-------|
| | | Gram (-) | Gram (+) | |
| Ag ⁺ | SiO ₂ -CaO-P ₂ O ₅ -Ag ₂ O | <i>E. coli</i> | - | [33] |
| | | <i>P. aeruginosa</i> | <i>S. aureus</i> | [86] |
| | | <i>E. coli</i> | <i>S. aureus</i> | [95] |
| | P ₂ O ₅ -CaO-Na ₂ O-Ag ₂ O | <i>E. coli</i> , <i>P. aeruginosa</i> | <i>S. aureus</i> | [77] |
| | B ₂ O ₃ -Na ₂ O-P ₂ O ₅ -Ag ₂ O | - | <i>Listeria monocytogenes</i> | [96] |
| | SiO ₂ -Ag (ceramic) | <i>E. coli</i> | <i>S. aureus</i> | [97] |
| | Ag ₂ O-B ₂ O ₃ -SiO ₂ -CaO | <i>E. coli</i> | <i>S. aureus</i> | [98] |
| | SiO ₂ -CaO-P ₂ O ₅ -Al ₂ O ₃ -Na ₂ O-K ₂ O-Ag ₂ O | <i>E. coli</i> | <i>E. faecalis</i> | [58] |
| Ag ⁺ ; pH | CaO-SiO ₂ -Ag ₂ O | <i>E. coli</i> | <i>S. aureus</i> | [99] |
| Ag ⁺ ; Ga ³⁺ | CaO-Na ₂ O-P ₂ O ₅ -Ga ₂ O-Ag ₂ O | biofilm (<i>Streptococcus gordonii</i> and <i>P. gingivalis</i>) | | [91] |
| Ag ⁺ ; Zn ²⁺ | Ceramic doped with Ag-Zn | <i>E. coli</i> | - | [100] |

| | | | | |
|-----------------------|---|---|--|---------------|
| Ce ⁺ ; pH | SiO ₂ -CaO-P ₂ O ₅ -Ce | <i>E. coli</i> | - | [59] |
| Cu ⁺ | Na ₂ O-CaO-P ₂ O ₅ -Cu | - | biofilm (<i>S. sanguis</i>) | [87] |
| | Na ₂ O-CaO-P ₂ O ₅ -Cu | - | <i>S. epidermidis</i> | [89] |
| Si ⁴⁺ ; pH | S53P4 | <i>E. coli</i> | - | [101] |
| Zn ²⁺ | SiO ₂ -Zn NPs | <i>E. coli</i> | <i>S. aureus</i> | [102] |
| | SiO ₂ -Zn NPs | <i>E. coli</i> , <i>P. aeruginosa</i> , <i>X. campestris</i> | <i>S. aureus</i> , <i>B. subtilis</i> , <i>B. cereus</i> | [90] |
| [ions] ; pH | 45S5 bioglass® | <i>E. coli</i> , <i>P. aeruginosa</i> , <i>Actinobacillus actinomycetemcomitans</i> , <i>P. gingivalis</i> , <i>Fusobacterium nucleatum</i> | <i>S. sanguis</i> , <i>S. mutans</i> , <i>A. viscosus</i> and <i>E. faecalis</i> | [71, 94, 103] |
| | | biofilms (<i>S. sanguis</i>) | | [85] |
| | 58S and 63S bioglass® | <i>E. coli</i> , <i>P. aeruginosa</i> , <i>Salmonella typhi</i> | <i>S. aureus</i> | [93] |
| | S53P4 | <i>Acinetobacter spp</i> , <i>Haemophilus influenza</i> , <i>Enterobacter aerogenes</i> , <i>M. catarrhalis</i> , <i>E. coli</i> , <i>P. Aeruginosa</i> | <i>S. epidermidis</i> , <i>E. faecalis</i> | [72, 73, 104] |

| | | | | |
|---------------------|--|--|--|-------|
| | MgB ₂ | <i>E. coli</i> | <i>S. aureus</i> | [78] |
| | Na ₂ O-MgO-CaO-B ₂ O ₃ - P ₂ O ₃ -SiO ₂ /K ₂ O/Al ₂ O ₃ | <i>Acinetobacter</i> <i>spp</i> , <i>H.</i> <i>influenza</i> , <i>E.</i> <i>coli</i> , <i>P.</i> <i>aeruginosa</i> | <i>E. faecalis</i> | [72] |
| | Na ₂ O-K ₂ O-MgO-CaO- P ₂ O ₃ -SiO ₂ | <i>Acinetobacter</i> <i>spp</i> , <i>H.</i> <i>influenza</i> , <i>E.</i> <i>aerogenes</i> , <i>E.</i> <i>coli</i> , <i>P.</i> <i>aeruginosa</i> | <i>S. epidermidis</i> , <i>E. faecalis</i> | [72] |
| | Na ₂ O-K ₂ O-MgO-CaO- B ₂ O ₃ -P ₂ O ₃ -SiO ₂ | - | <i>S. epidermidis</i> | [73] |
| | P ₂ O ₅ -CaO-Na ₂ O | <i>E. coli</i> , <i>P.</i> <i>aeruginosa</i> | <i>S. aureus</i> | [77] |
| | SiO ₂ -B ₂ O ₃ -Na ₂ O- MgO/SrO | <i>P. aeruginosa</i> | <i>S. epidermidis</i> | [26] |
| | SiO ₂ -P ₂ O ₅ -CaO-Na ₂ O- SrO | <i>Aggregatibacter</i> <i>actinomycetemc</i> <i>omitans</i> , <i>Porphyromonas</i> <i>gingivalis</i> | - | [25] |
| [Ca ²⁺] | SiO ₂ -B ₂ O ₃ -Na ₂ O-CaO- K ₂ O-Al ₂ O ₃ | <i>E. coli</i> , <i>P.</i> <i>aeruginosa</i> | <i>S. aureus</i> , <i>S.</i> <i>epidermidis</i> and <i>Micrococcus</i> <i>luteus</i> | [105] |
| | SiO ₂ -Na ₂ O-CaO-P ₂ O ₅ - Al ₂ O ₃ - Fe ₂ O ₃ /B ₂ O ₃ /K ₂ O/MgO | <i>E. coli</i> | <i>M. luteus</i> , <i>Candida kruse</i> | [76] |
| | SiO ₂ -Na ₂ O-CaO- B ₂ O ₃ /K ₂ O-Al ₂ O ₃ | <i>E. coli</i> | - | [75] |

| | | | | |
|--------------------------|---|----------------|---------------------------------------|------|
| [Ca ²⁺] ; pH | SiO ₂ -CaO-Na ₂ O-K ₂ O- P ₂ O ₅ /MgO | - | <i>S. aureus</i> | [74] |
| [Sr ²⁺] | SiO-SrO-CaF ₂ -MgO | - | <i>S. aureus</i> , <i>E. faecalis</i> | [88] |
| pH | CaO-SiO ₂ | <i>E. coli</i> | <i>S. aureus</i> | [99] |

4. Mechanisms of antimicrobial activity

Composition is the basis of the properties of glasses and glass-ceramics. It can modulate the rate of ions release and consequently the local osmolarity and pH, influencing the physiological conditions at the surrounding of the medical devices. Therefore, the antibacterial glasses and glass-ceramics is often engaged by their composition and dissolution properties [26, 71, 75, 85].

Recently, Echezarreta-López *et al.* [106] compiled from literature a large database on the production of glass biomaterials, bacterial properties and experiments using an artificial intelligence tool, named: neurofuzzy logic technology. They verified that the antibacterial properties of glass and glass-ceramics can be induced by the release of alkaline ions, particularly Ca²⁺ ions, and the increase of the pH of the medium. Briefly, the mechanisms of action are described in three steps: (i) release of ions that increases their (ii) osmolarity and (iii) pH at the reaction site, unbalancing the bacterial intracellular Ca²⁺, which results in cell membrane depolarisation and their subsequent death. Cabal *et al.* [105] reported that borosilicate glass-ceramics were able to inhibit bacterial growth, minimise bacterial adhesion and prevent biofilm formation by the perturbation of intracellular Ca²⁺ compartmentalisation, causing

cytotoxicity and resulting in either apoptotic or necrotic bacteria cell death. This work tested the borosilicate glasses against five ATCC strains (*S. aureus*, *S. epidermidis*, *P. aeruginosa*, *E. coli* and *M. lutea*) showing a reduction of the viability of bacteria.

The antimicrobial activity is dependent on the release rate of ions in an aqueous environment. The lethal effects of those ions on bacterial cells are possibly due to damage to the bacterial cytoplasmic membrane, denaturation of proteins, or damage to the DNA. Ions release from BGs might interact with the cytoplasmic membrane, deregulating the extra- and intracellular enzymes activity. Moreover, the high pH from the ions release also alters the integrity of the cytoplasmic membrane, provoking proteins denaturation. The adjustment of intracellular pH might affect cellular functions, including the essential enzymes for cellular metabolism.

However, there are several enhanced glass and glass-ceramics that have their antibacterial activity based in the use of stable metals, such as silver (between many other: Ce^{3+} , Cu^{+} , Zn^{2+} , Sr^{2+}), which are reported to present antibacterial activity [107].

BGs are used as carriers for the controlled delivery of active metals. They can be incorporated into the glass structure during fabrication and, while degrade release them at a clinically acceptable rate. In these cases, the antibacterial activity is oriented towards prokaryotic cells and it is usually specific. However, occasionally, they are associated to a certain degree of cytotoxicity towards animal cells [108]. Regarding the use of antibacterial metals, which is frequently active due to their corrosion in the physiological environment, or their leaching to surrounding medium, the high concentration of those ions might also cause local toxicity.

A number of studies have been proposing possible mechanisms for antimicrobial properties of those elements, which are associated with disruption of bacteria

391 function, the unbalance of the electron transport, the binding to DNA or the
392 interaction with the cell components. Even though the exact mechanism of the activity
393 of the metal ions regarding antibacterial action is still unknown it is recognised that it
394 relies on a combination of actions. Silver has been one of the most studied materials,
395 and have been intentionally used in surgeries for its bactericidal properties. It acts by
396 inactivating critical enzymes of the respiratory chain by bidding to thiol groups and
397 inducing the formation of hydroxyl radicals promoting oxidative stress [109].
398 However, other chemical activity, e.g. hydrogen, bonding may also be involved. In
399 this case it inhibits the synthesis of the bacterial cell wall proteins and bacterial RNA
400 and DNA. It has been also reported that it inhibits the metabolic pathway [109, 110].
401 Therefore, the activity is generally associated to the ionic form of the metal.
402 Moreover, Jung *et al.* [109] demonstrated a higher antibacterial activity against Gram-
403 negative (*E. coli*) than against Gram-positive (*S. aureus*) bacteria. This suggests that
404 the antibacterial activity of the metal ions might be related to the thickness of the
405 peptidoglycan layer of Gram-positive bacteria, which may difficult the action of the
406 silver ions at the bacterial cell membrane. An overview of the hypothesised
407 mechanisms associated with the antibacterial activity of metal particles is presented in
408 Figure 3.

once they determine the minimal inhibitory concentration (MIC) or/and minimum lethal concentration (MLC).

Briefly, the disk-diffusion method consists in agar petri dishes inoculated with standardise inoculum of the testing microorganisms. Then, 6 mm diameter discs containing the desired concentration of the glasses are placed on the agar surface. The petri dishes are incubated under suitable conditions, where the antimicrobial agents diffuse into the agar petri dishes inhibiting the growth of the tested microorganism, and forming measurable growth zones. The disk-diffusion assay is a simple, low-cost allowing to test enormous number of microorganisms and antimicrobial agents with easy access to data analysis.

On the other hand, the broth-dilution method involves preparing two-fold dilutions of the antimicrobial agent in growth medium in separated tubes. Then, each tube is inoculated with the desired inoculum at a standardized concentration. MIC can be determined by the eye. After incubation under suitable conditions for the desired time a sample from the tube can be sub-cultured on the surface of non-selective agar plates to determine the number of surviving cells (CFU/mL) after 24 h incubation, from which MLC can be determined. The broth dilution method is costly and time-consuming, although allows a quantitative evaluation.

Both these methods directly depend on the inoculum size and preparation, type of growth medium and incubation times. Therefore, they have been standardized by Clinical and Laboratory Standard Institute (CLSI) and European Committee in Antibacterial Susceptibility Testing (EUCAST) for testing bacteria, yeast and fungi [112-117]. However, when testing glass materials some modifications of the standardized protocols might be required. Therefore, care should be taken not to

change the basis of microbiology by altering the concentrations of media, inoculum and active glass.

6. Glass and Glass-ceramics in the treatment of infectious bone defects

Bacterial infections associated with contamination of implanted medical devices are a critical complication that often leads to the failure of the implant with significant impact in patient's normal life and wellbeing. Existing treatment for MDAIs often requires local delivery of high doses of antibiotics by carrier materials such as cements, collagen sponges and calcium sulfate, which suffer from several limitations. Multifunctional BGs and glass-ceramics are an interesting alternative system that are not only effective in treating MDAIs but are also have the capacity to stimulate bone regeneration.

BGs, have already shown promising results on the treatment of bone infection in humans without any signs of toxic reactions. In a clinical study, eleven patients with chronic osteomyelitis disease in the lower extremity and the spine were treated with BG S53P4, and nine of them healed without complications [118]. Moreover, the incorporation of various metal ions (i.e. Ag^+ , Ga^{2+}) in BGs and glass-ceramics demonstrated the improvement of their properties towards the treatment of bone diseases. *In vitro* studies of the incorporation of gallium–silver into phosphate-based glasses showed to be a promising alternative to antibiotics treatments providing a controlled and local delivery of antibacterial gallium and silver ions at the site of infection in the oral cavity [91]. Another study, incorporating Ag-doped BGs into a scaffold for dental applications showed a long-lasting antibacterial activity against *E. coli*, *E. faecalis* with non-cytotoxic effects over dental pulp cells.

The bactericidal effect of the BGs and glass-ceramics is highly dependent on the design, clinical application as well as the system (material) in which it is incorporated. However, the suitable microstructural properties in addition to the bioactive and antibacterial activities of the BGs could lead to its multifunctional potential for healing and regeneration of bone and bone diseases, such as osteomyelitis or periodontitis, and change significantly the currently applied treatments. This new BGs and glass-ceramics could found important medical applications in prostheses, dental devices, coating and composite scaffold. Therefore, the use of these BG systems requires supported by preclinical model studies and creation of strong databases to track and optimise their activity towards the specific disease/condition.

7. Conclusions and future outlook

This review clearly demonstrates that it is possible to use inorganic modification to generate BGs and glass-ceramics into biomaterials that are capable of suppressing the growth of pathogenic organisms while at the same time increasing bone tissue regeneration. This strategy offers an alternative (or at least a potent adjuvant) to antibiotics. While a number of classical glass compositions such as S53P4 and 45S5 bioglass® appear to have some antimicrobial activity, there is no doubt that enhanced compositions are far more potent. For example, the addition of Ag^+ , Zn^{2+} , Cu^+ , Ce^{3+} and Sr^{2+} all increased the antimicrobial activity of the glasses. While the presence of these specific ions has a direct effect on bacteria, it is important to note that the disruption of the glass is also influenced by small compositional changes (i.e. pH, osmolarity, particle size), which affects the degradation rate of the glass phase. It was noted that these effects were frequently neglected by authors who instead focused solely on the effects of specific ions. Therefore there is a clear need to invest in the

494 structural design of glass and glass-ceramics if truly innovative multifunctional
495 systems are to be developed. These will then provide a predictable, local delivery of
496 antimicrobial ions to the site of infection while promoting bone tissue regeneration.

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